



CAB #40267
FOR
JOHN DEERE 2025R
(With fuel Tank under left Fender)

PARTS LIST – ASSEMBLY INSTRUCTIONS

IMPORTANT
READ THIS MANUAL CAREFULLY AND KEEP FOR FUTURE REFERENCE

CAUTION !
REMOVE THE VINYL PANELS FOR TRANSPORT IN AN OPEN TRUCK OR TRAILER

WARNING !
THIS CAB WILL NOT PROTECT OPERATOR FROM INJURIES CAUSED BY ROLLOVER, COLLISION, OR OTHER ACCIDENTS



WARNING

This cab is designed to provide foul weather protection only. It does not provide protection from noise, exhaust fumes, chemicals or injury from collision, or other accidents.

1. Do not operate machine in confined areas without proper ventilation
2. Thoroughly check area of operation before using machine
3. The cab adds height to the machine. Low tree limbs and other overhead structures that did not interfere with the operation of the machine before, may now be obstacles

MAINTENANCE INSTRUCTIONS

Periodically check all bolts to see that they are tight. If bolts become loose, failure of cab parts may occur.

Door latches and hinges should be lubricated with light machine oil for proper operation.

**DO NOT CLEAN THE CLEAR PLASTIC WINDOWS WHEN THE PLASTIC IS DRY.
THE CLEAR PLASTIC WILL SCRATCH.**

Avoid contact with plastic windows. Keep plastic windows clean by washing them with clear running water and rubbing with your bare hands, only. The use of a rag, sponge or brush will scratch the plastic. Liquid soap may also be used for window cleaning. During freezing weather, an automotive windshield washer solvent may be used.

Use liquid soap and water to clean colored vinyl portions. Scrubbing with a brush or rag is also permitted on the colored vinyl portions

STORAGE INSTRUCTIONS

Prior to storage clean the windows and colored vinyl parts with a mild automotive detergent, rinse with clean water and allow to thoroughly dry, Store cab in a clean dry place out of direct sunlight. Avoid folding plastic windows.

INSTALLATION

READ THIS MANUAL COMPLETELY BEFORE BEGINNING INSTALLATION.

- The right side of the machine is determined from the operators seated position.
- The words "bolt" will refer to a 1/4"x5/8" bolt and "lock nut" will refer to a 1/4" locknut unless specified otherwise.
- Do not tighten bolts during assembly unless instructed to do so.
- Foldable ROPS must be in the upright position for cab installation and use.
- Park tractor on level ground, lower attachments to ground, remove start key.

LIMITED WARRANTY SNOW REMOVAL EQUIPMENT CABS

COVERED BY WARRANTY

ORIGINAL TRACTOR CAB CO., INC., (the "Company") warrants to the owner that each new product listed below is merchantable and free of defects in workmanship and material.

During the warranty period, the dealer from whom the product was bought, or the Company, will provide, free of charge, parts and the shipping costs of parts necessary to correct any defect in workmanship and material.

WARRANTY PERIOD

The company products listed below are warranted for the stated period from the date of the original purchase:

- | | |
|--|--------|
| 1. Cabs for tractors and snow removal equipment | 1 Year |
| 2. Company manufactured accessories for above cabs | 1 Year |
| 3. Sunshades for lawn and garden tractors | 1 Year |
| 4. Repair parts | 1 Year |

OWNER'S RESPONSIBILITIES

The owner of a new Company manufactured product must do the following to qualify for warranty service :

1. Retain the original invoice or other proof of purchase to avoid unnecessary difficulties in determining eligibility for warranty work.
2. Notify the dealer from whom the product was bought, or the company, as soon as possible after discovery of a possible defect, and provide proof of original purchase.

To notify the company write to: Original Tractor Cab Co., Inc., P.O. Box 97, Arlington, IN 46104.

3. the owner may , upon notification by the Company, be required to return the defective part, or parts, to the Company for inspection and warranty service.

NOT COVERED BY WARRANTY

The following are not covered by this warranty:

1. Transportation charges to and from servicing dealer or the Company;
2. New products, which have been, subject to misuse, negligence or accident, or have been altered or repaired in a manner not authorized by the company;
3. Windshield wipers, lights, or accessories that are warranted separately by their respective manufacturers, except Company agrees to make available to the owner whatever warranty benefits may be made available to the Company by the manufacturers.

All implied warranties, except to the extent prohibited by any applicable law, shall have no greater duration than the warranty period for the applicable product, some states do not allow limitation on how long an implied warranty lasts, so the above limitation may not apply to you.

The Company's' liability arising out of warranties representation, instructions, or defects from any abuse, shall be limited exclusively to repair or replacing parts under the condition in the warranty, and in no event will Company be liable for incidental or consequential damages. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

This warranty gives you specific legal rights, and you may also have rights that vary from state to state.

CARTON CONTENTS: CAB #40267 for John Deere 2025R with Fuel Tank under left Fender

Key#	Part#	Qty.	Description
1	40268	1	Foot, RH
2	40269	1	Foot, LH
3	40270	2	Foot Pocket Guard
4	10926	2	Front Post
5	40271	1	Front Panel Frame
6	40272	1	Front Panel Leg, RH
7	40424	1	Front Panel Leg, LH
8	40425	1	Rear Post Bracket, RH
9	40426	1	Rear Post Bracket, LH
10	40062	1	Rear Post, RH
11	40063	1	Rear Post, LH
12	40427	1	Rear Boxing Post, RH note: Longer than the left.
13	40428	1	Rear Boxing Post, LH
14	40429	1	Rear Curtain Support
15	40251	1	Top Frame
16	40430	1	R.O.P.S. Bracket, RH
17	40431	1	R.O.P.S. Bracket, LH
18	9820	1	Door Hardware Package
19	40432-B	1	Door, RH
20	40433-B	1	Door, LH
21	40434	1	Door Bottom, RH
22	40435	1	Door Bottom, LH
23	40436-B	1	Rear Curtain
24	40437-B	1	Rear Curtain Side Panel, RH
25	40438-B	1	Rear Curtain Side Panel, LH
26	40439-B	1	Front Panel Vinyl
27	40250	1	ABS Plastic Top
28	40004	1	Safety Glass Windshield
29	10122-A	1	Electric Wiper Kit
30	40440	1	Hardware Package (contents listed below)
	786	22	1/4"-20 x 5/8" Bolt
	788	4	1/4"-20 x 3/4" Bolt
	8985	2	1/4"-20 x 3 1/4" Bolt
	730	28	1/4"-20 Two Way Locknut
	1514	4	1/4" Flat Washer
	906	2	3/8"-16 x 1" Bolt
	787	2	3/8"-16 x 2 1/2" Bolt
	2908	2	3/8" Flat Washer
	9720	4	3/8"-16 Flange Locknut
	8683	2	3/4" O.D. x 3/4" Long Spacer
	4902	2	Plastic Protector, Slotted

Tools Required: 7/16", 9/16", 3/4", 13mm, & 15mm Wrenches
7/16", 9/16", 3/4", 13mm, & 15mm Ratchet & Extension
Needle Nose Pliers,
2.5mm & 3/32" Allen Wrenches

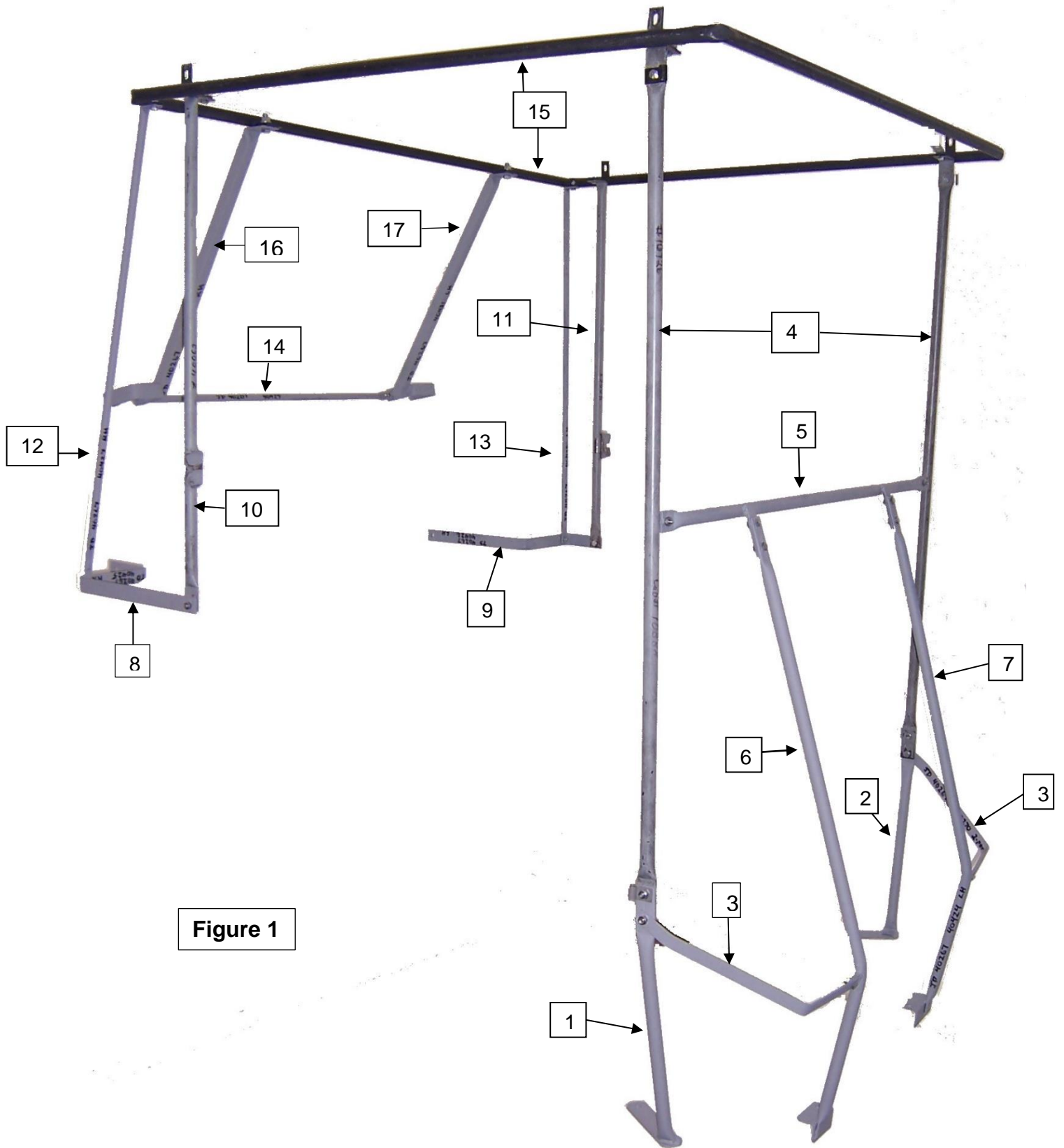


Figure 1

Step 1; See Figure 1:

Use the parts list and Figure 1 to identify the steel parts.

Step 2; See Figure 2:

Install right and left Foot (1) & (2) and Foot Pocket Guards (3).

A. Remove the bolts at Reference A. Place a 3/4" O.D. x 3/4" long spacer over the hole. Place the right Foot on the step plate as shown. Insert a 3/8" x 2 1/2" bolt down through the holes. Add a 3/8" flat washer and locknut under the step plate. Do not tighten at this time.

B. Remove the nut from the bolt at Reference B. Place the right Front Panel Frame Leg over the bolt and replace the nut. Do not tighten at this time.

C. Attach a Foot Pocket Guard to the leg with a bold and nut. Do not tighten at this time.

D. Repeat the above steps on the left side.

Step 3; See Figure 3:

Install Front Posts (4) and Front Cross Bar (5).

A. Place the Cross Bar in position as shown with the welded tabs towards the front. Insert four bolts inward through the holes in the welded tab then the legs and add nuts. Do not tighten at this time.

B. Insert a 1/4" x 3/4" bolt outward through the lower hole in the Post, the lower hole in the Foot. Place a Foot Pocket Guard over the bolt and add a nut. Do not tighten at this time. (see inset)

C. Insert a 1/4" x 3/4" bolt out through the upper hole in the Foot and Post. Place a door hinge from the Door Hardware Package over the bolt and add a nut. Do not tighten at this time. (see inset)

D. Repeat the above steps on the left side with the other post.

E. Insert two bolts forward through the ends of the Front Cross Bar and then the tabs welded to the Front Posts. Add lock nuts. Do not tighten at this time.

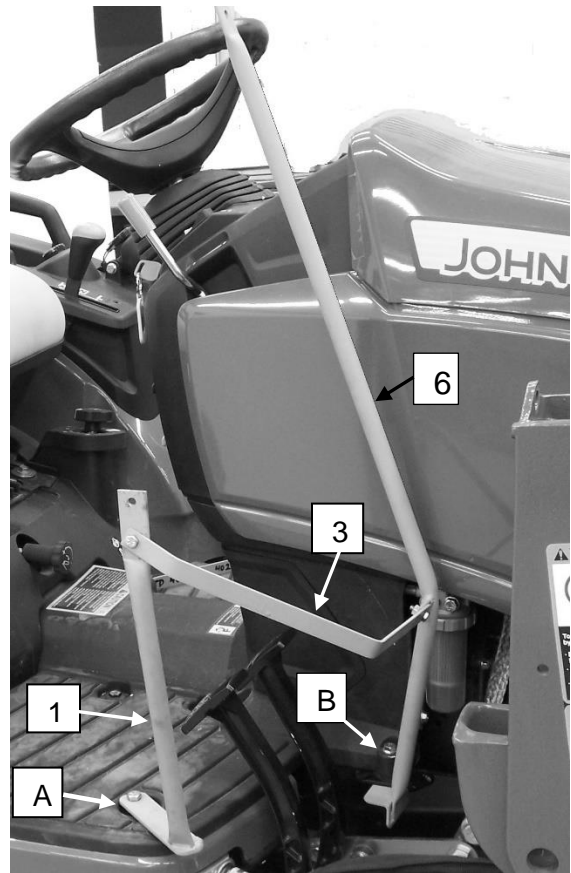
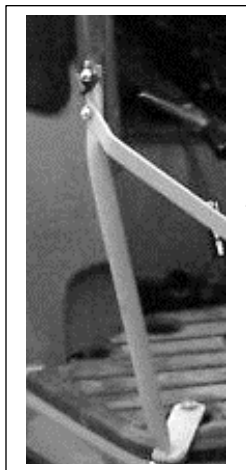


Figure 2

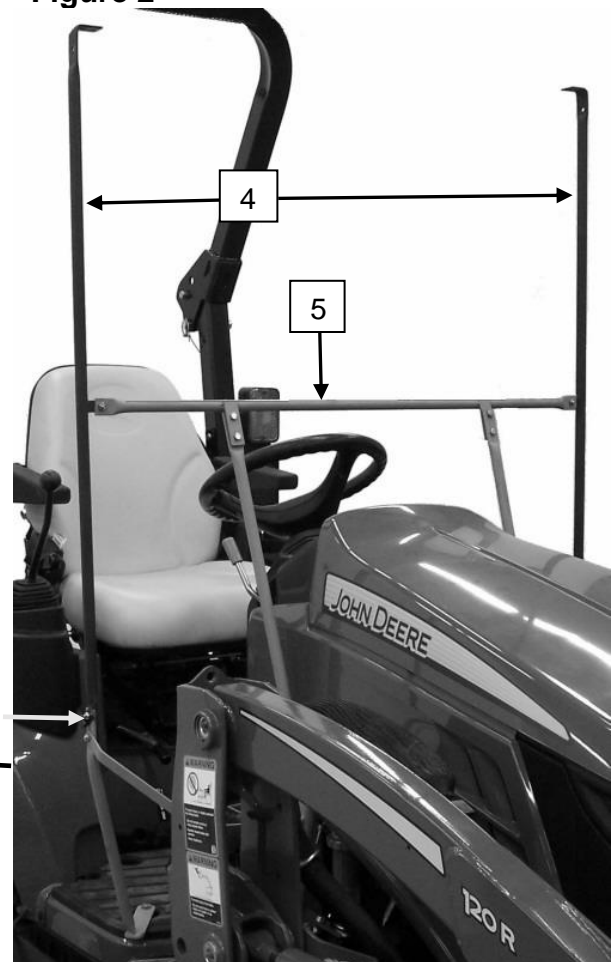


Figure 3

Step 4; See Figure 4:

Install right and left Rear Post Brackets (8 & 9), the right and left ROPS Brackets (16 & 17) and the Rear Curtain Support (14).

A. Remove the bolts holding the caution lights in place. Place the Rear Post Brackets into position on the ROPS. Insert the bolts through the holes in the ROPS and the brackets. Thread the bolts into the lights. Do not tighten at this time.

CAUTION: Make sure that the wires will not be pinched between the lights and ROPS when bolts are tightened.

B. Place the right ROPS Bracket onto the ROPS as shown. Use a 1/4" x 3 1/4" bolt inserted inward through the ROPS Bracket clamp and then one end of the Rear Curtain Support. Add a nut. Do not tighten at this time.

C. Repeat the above steps on the left side with left Rear Post Bracket.

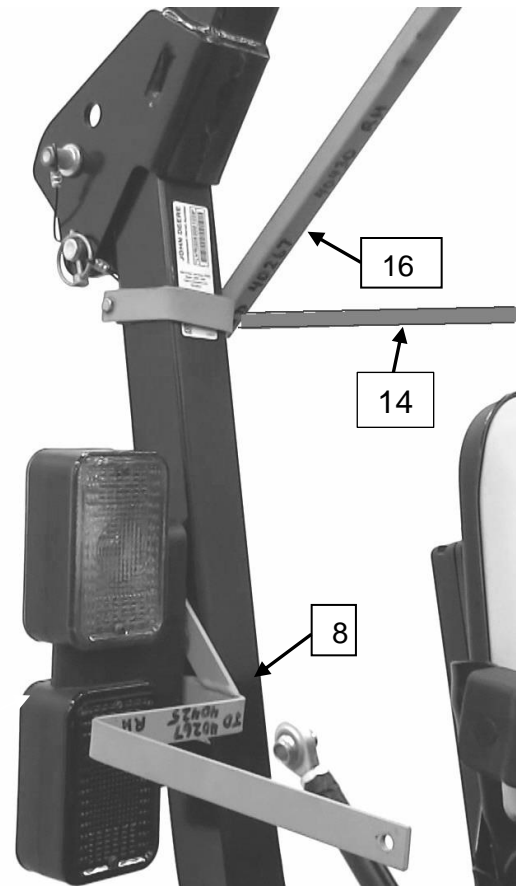


Figure 4

Step 5; See Figure 5:

Install right and left Rear Posts (10 & 11) and right and left Rear Boxing Posts (12 & 13).

A. Use two bolts and nuts to attach the right and left Rear Posts to the Bracket.

NOTE: When Rear posts are properly installed, latch plates will be to the front with the notch to the outside of the enclosure.

B. Use two bolts and nuts to attach the Rear Boxing Posts to the Brackets with the bent upper end forward. (Right post is longer than Left.) Do not tighten bolts at this time.

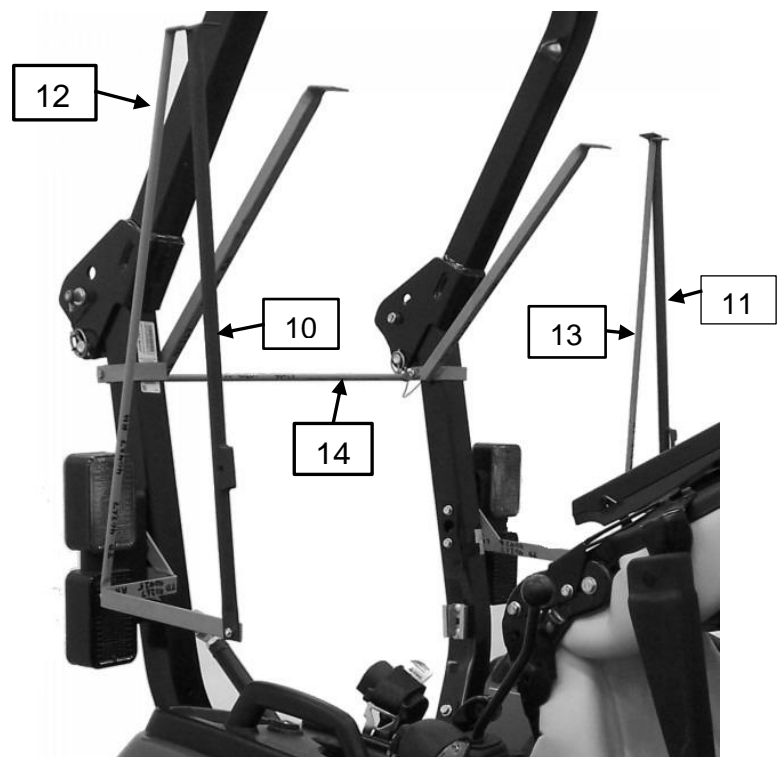


Figure 5

Step 6; See Figure 6:

Install Top Frame (15).

- A.** Place the Top Frame onto the bent ends of the Posts and insert six bolts upwards and add nuts. Do not tighten at this time.
- B.** Insert two 3/8" x 1" bolts up through the holes in the ROPS Brackets and the tabs at the rear of the Top Frame. Add 3/8" locknuts Do not tighten at this time.

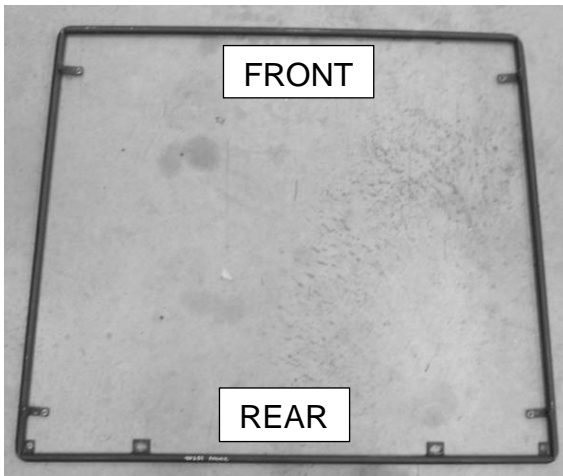


Figure 6

Step 7; See Figure 7:

Install the Doors for frame / door alignment.

- A.** Follow the instructions in the Door Hardware Package to install the Door Bottoms and the Door Latches.
- B.** Install, close and latch both Doors.
- C.** Tighten all bolts from previous steps at this time.
- D.** Remove the doors by lifting the door up and out of the bottom hinge then lowering out of the top hinge.



Figure 7

Step 8; See Figure 8:

Install Front Panel Vinyl (26)

A. Locate the steel rod in the cardboard vinyl folder. Lay the Front Panel Vinyl on a flat surface. Insert the rod into pocket at the top of the Front Panel Vinyl.

B. Lay the rod sewn into the top of the Front Panel Vinyl over the Front Cross Bar. Close the Velcro® flaps around the Front Posts.

C. Fit the vinyl around the Foot Pocket Guards. Hook the springs under the step plate on the right and left sides. Be careful to avoid moving parts.

D. On the left side wrap the Velcro® tabs around the steel rod in front of the dash as shown below.

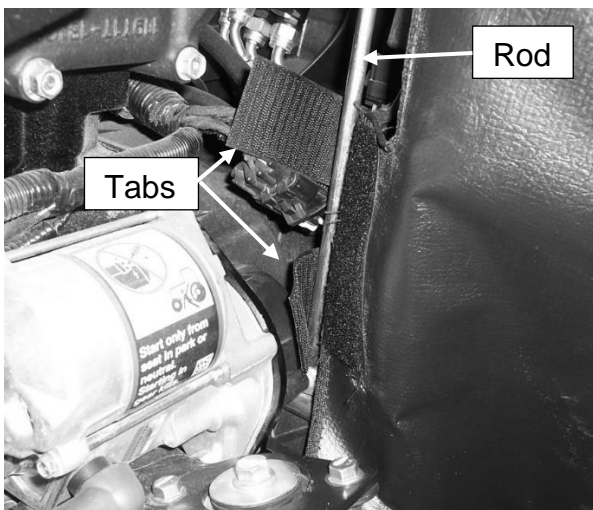


Figure 8

Step 9; See Figure 9:

Install Rear Curtain (23).

A. Place the Rear Curtain on the frame as shown. Close the Velcro® flaps around the top frame at the back.

B. The Rear Curtain goes between the ROPS and the cab frame. Close the Velcro® flaps around the top frame on the sides.

C. Pull the flap at the bottom down and hook the spring straps at a convenient location.

D. Close the Velcro® flaps around the upper Rear Posts.



Figure 9

Step 10; See Figure 10:

Install Rear Curtain Side Panel right (24) and left (25).

A. Place the Side Panels into position as shown. Press the Velcro® fastener together. Wrap the Velcro® flaps around the lower Rear Posts.

B. Place a notched Plastic Protector over the bent ends of each rear post. (See inset)

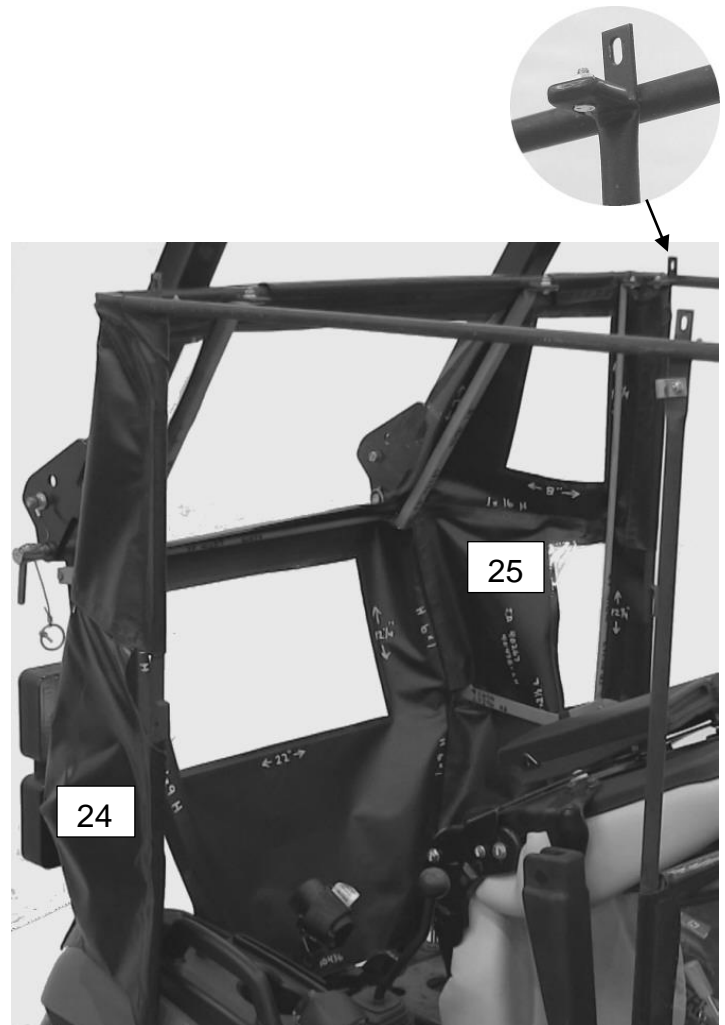


Figure 10

Step 11; See Figure 11:

Install Windshield (28) and Plastic Top (27).

A. Place the Plastic Top onto the Top Frame as shown.

B. Place the lower edge of the Windshield on top of the Front Panel Vinyl and Front Panel Cross Bar trapping the vinyl in place.

C. Raise the front of the top and push the windshield back against the frame. Lower the top over the top edge of the windshield trapping it in place.

D. Insert four bolts with 1/4" flat washers through the Top and the Top Frame tabs. Add locknuts and tighten.

E. Install the windshield wiper per the instructions in the package.

F. Reinstall the doors. Attach the Velcro® Fastener of the Front Panel Vinyl to the Doors.



Figure 11



For Replacement Parts and Accessories Contact:

Original Tractor Cab Co., Inc.

P.O. Box 97 6849 W. Front St.

Arlington, IN 46104

Phone 765-663-2214

Fax 765-663-2101

Email Sales@originalcab.com

Visit us on the web to see our other products.

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**Cabs for Lawn Tractors, Garden Tractors, Compact Tractors, Snow Blower
Sunshades for Tractors, Mowers, & Utility Vehicles**