



**CAB #11670
FOR
JOHN DEERE 2320 TRACTOR**

OPERATION - PARTS LIST - ASSEMBLY

IMPORTANT

READ THIS MANUAL CAREFULLY AND KEEP FOR FUTURE REFERENCE

CAUTION !

REMOVE THE VINYL PANELS FOR TRANSPORT IN AN OPEN TRUCK OR TRAILER

WARNING !

THIS CAB WILL NOT PROTECT OPERATOR FROM INJURIES CAUSED BY ROLLOVER, COLLISION, OR OTHER ACCIDENTS



WARNING

This cab is designed to provide foul weather protection only. It does not provide protection from noise, exhaust fumes, chemicals or injury from collision, or other accidents.

1. Do not operate machine in confined areas without proper ventilation
2. Thoroughly check area of operation before using machine
3. The cab adds height to the machine. Low tree limbs and other overhead structures that did not interfere with the operation of the machine before, may now be obstacles

MAINTENANCE INSTRUCTIONS

Periodically check all bolts to see that they are tight. If bolts become loose, failure of cab parts may occur.

Door latches and hinges should be lubricated with light machine oil for proper operation.

**DO NOT CLEAN THE CLEAR PLASTIC WINDOWS WHEN THE PLASTIC IS DRY.
THE CLEAR PLASTIC WILL SCRATCH.**

Avoid contact with plastic windows. Keep plastic windows clean by washing them with clear running water and rubbing with your bare hands, only. The use of a rag, sponge or brush will scratch the plastic. Liquid soap may also be used for window cleaning. During freezing weather, an automotive windshield washer solvent may be used.

Use liquid soap and water to clean colored vinyl portions. Scrubbing with a brush or rag is also permitted on the colored vinyl portions

STORAGE INSTRUCTIONS

Prior to storage clean the windows and colored vinyl parts with a mild automotive detergent, rinse with clean water and allow to thoroughly dry, Store cab in a clean dry place out of direct sunlight. Avoid folding plastic windows.

INSTALLATION

READ THIS MANUAL COMPLETELY BEFORE BEGINNING INSTALLATION.

- The right side of the machine is determined from the operators seated position.
- The words "bolt" will refer to a 1/4"x5/8" bolt and "lock nut" will refer to a 1/4" locknut unless specified otherwise.
- Do not tighten bolts during assembly unless instructed to do so.
- Foldable ROPS must be in the upright position for cab installation and use.
- Park tractor on level ground, lower attachments to ground, remove start key.

LIMITED WARRANTY SNOW REMOVAL EQUIPMENT CABS

COVERED BY WARRANTY

ORIGINAL TRACTOR CAB CO., INC., (the "Company") warrants to the owner that each new product listed below is merchantable and free of defects in workmanship and material.

During the warranty period, the dealer from whom the product was bought, or the Company, will provide, free of charge, parts and the shipping costs of parts necessary to correct any defect in workmanship and material.

WARRANTY PERIOD

The company products listed below are warranted for the stated period from the date of the original purchase:

- | | |
|----------------------------------------------------|--------|
| 1. Cabs for tractors and snow removal equipment | 1 Year |
| 2. Company manufactured accessories for above cabs | 1 Year |
| 3. Sunshades for lawn and garden tractors | 1 Year |
| 4. Repair parts | 1 Year |

OWNER'S RESPONSIBILITIES

The owner of a new Company manufactured product must do the following to qualify for warranty service :

1. Retain the original invoice or other proof of purchase to avoid unnecessary difficulties in determining eligibility for warranty work.
2. Notify the dealer from whom the product was bought, or the company, as soon as possible after discovery of a possible defect, and provide proof of original purchase.
To notify the company write to: Original Tractor Cab Co., Inc., P.O. Box 97, Arlington, IN 46104.
3. The owner may, upon notification by the Company, be required to return the defective part, or parts, to the Company for inspection and warranty service.

NOT COVERED BY WARRANTY

The following are not covered by this warranty:

1. Transportation charges to and from servicing dealer or the Company;
2. New products, which have been, subject to misuse, negligence or accident, or have been altered or repaired in a manner not authorized by the company;
3. Windshield wipers, lights, or accessories that are warranted separately by their respective manufacturers, except Company agrees to make available to the owner whatever warranty benefits may be made available to the Company by the manufacturers.

All implied warranties, except to the extent prohibited by any applicable law, shall have no greater duration than the warranty period for the applicable product, some states do not allow limitation on how long an implied warranty lasts, so the above limitation may not apply to you.

The Company's liability arising out of warranties representation, instructions, or defects from any abuse, shall be limited exclusively to repair or replacing parts under the condition in the warranty, and in no event will Company be liable for incidental or consequential damages. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

This warranty gives you specific legal rights, and you may also have rights that vary from state to state.

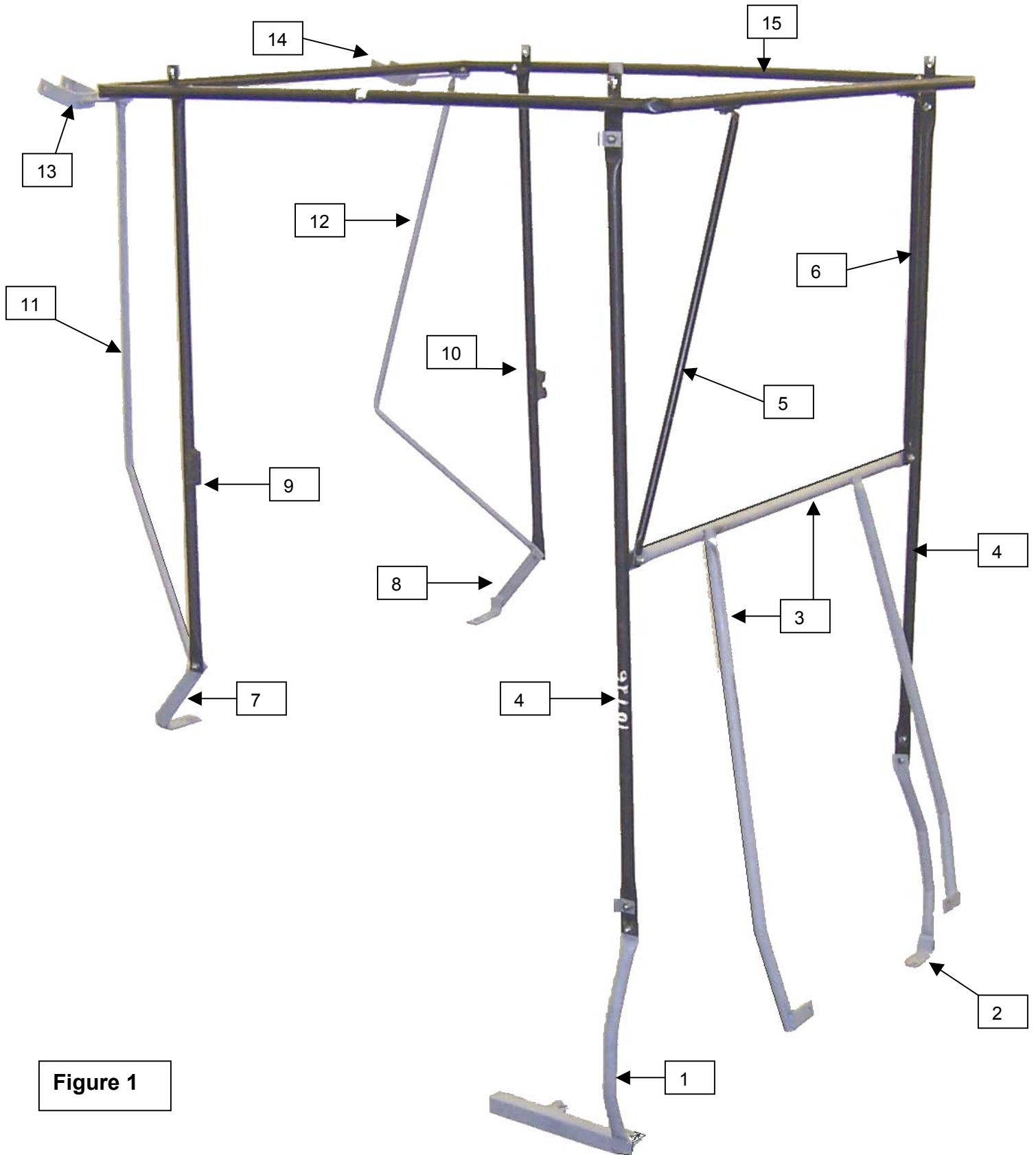
Carton Contents: Cab #11670 for John Deere 2320 Tractor

Key #	Part #	Qty.	Description
1	11671	1	Foot, RH
2	11672	1	Foot, LH
3	11673	1	Front Panel Frame
4	10926	2	Front Post
5	10002	1	Top Frame Brace, RH
6	10003	1	Top Frame Brace, LH
7	11674	1	Rear Bracket, RH
8	11675	1	Rear Bracket, LH
9	10750	1	Rear Post, RH
10	10751	1	Rear Post, LH
11	11676	1	Rear Boxing Post, RH
12	11677	1	Rear Boxing Post, LH
13	11678	1	ROPS Bracket, RH
14	11679	1	ROPS Bracket, LH
15	10001	1	Top Frame
16	10749-B	1	Windshield
17	11680-B	1	Front Panel Vinyl
18	11681-B	1	Rear Curtain
19	11682-B	1	Door, RH
20	11683	1	Door Bottom, RH
21	11684-B	1	Door, LH
22	11685	1	Door Bottom, LH
23	11686	1	Chute Deflector Bracket
24	11197	1	ABS Plastic Top, Green
	9820	1	Door Hardware Package
	11687	1	Hardware Package (contents listed below)
	786	12	1/4"-20 x 5/8" Cap Screw
	788	6	1/4"-20 x 3/4" Cap Screw
	908	1	1/4"-20 x 1 1/2" Cap Screw
	5144	2	1/4"-20 x 2 3/4" Cap Screw
	1514	6	1/4" Flat Washer
	0002	2	1/4" Lock Washer
	730	21	1/4"-20 Two Way Lock Nut
	4900	2	M6-1.0 x 30mm Cap Screw
	9987	2	M6 -1.0 Hex Nut
	7787	2	M8-1.25 x 25mm
	0007	2	5/16" Lock Washer
	7546	2	3/4" OD x 3/8" Spacer
	4902	2	Plastic Protector
	9833	1	3/4" "U" Clamp

Accessories Available for this cab: #10120 Safety Glass Windshield, #10122 Electric Wiper, #11133 Rear View Mirror, #9855 Flashing Amber Caution Light

Step 1; See Figure 1:

Use the parts list and Figure 1 to identify the steel parts.



Step 2; See Figure 2:

Install right Foot (1).

A. Remove the bolt from reference A.

B. Place the right Foot on the step plate as shown. Insert an M8 x 25MM bolt with 5/16" lock washer, down through the holes. Do not tighten.

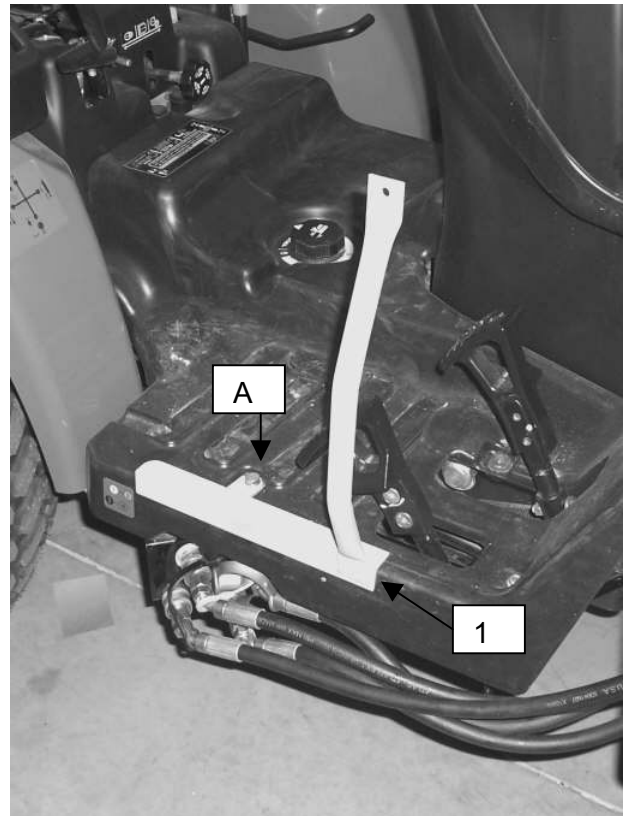


Figure 2

Step 3; See Figure 3:

Install left Foot (2).

A. Remove the bolt from reference B. Place the left Foot over the hole.

B. Insert an M8 x 25MM bolt with 5/16" lock washer, down through the holes. Do not tighten.

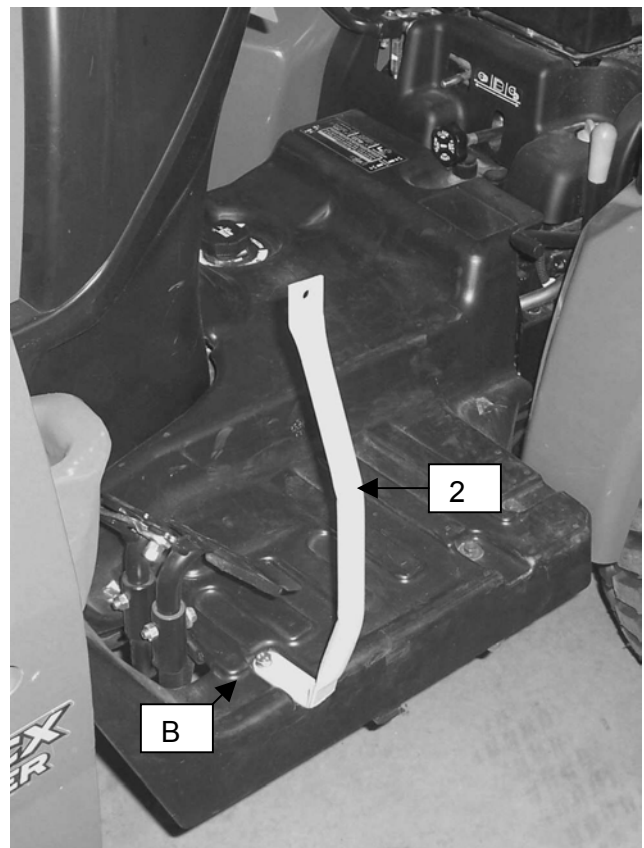


Figure 3

Step 4; See Figure 4 & 4A:
Install Front Panel Frame (3).

A. Remove the bolts at reference C on each side of the dash.

B. Replace the bolts with M6 x 30 MM bolts with 1/4" flat washers. Tighten the bolts.

C. Place a 3/4" O. D. x 3/8" spacer over the bolts on the front side of the firewall.

D. Place the tabs welded to the Front Panel Frame over the bolts. Add two M6 nuts with 1/4" lock washers and tighten.

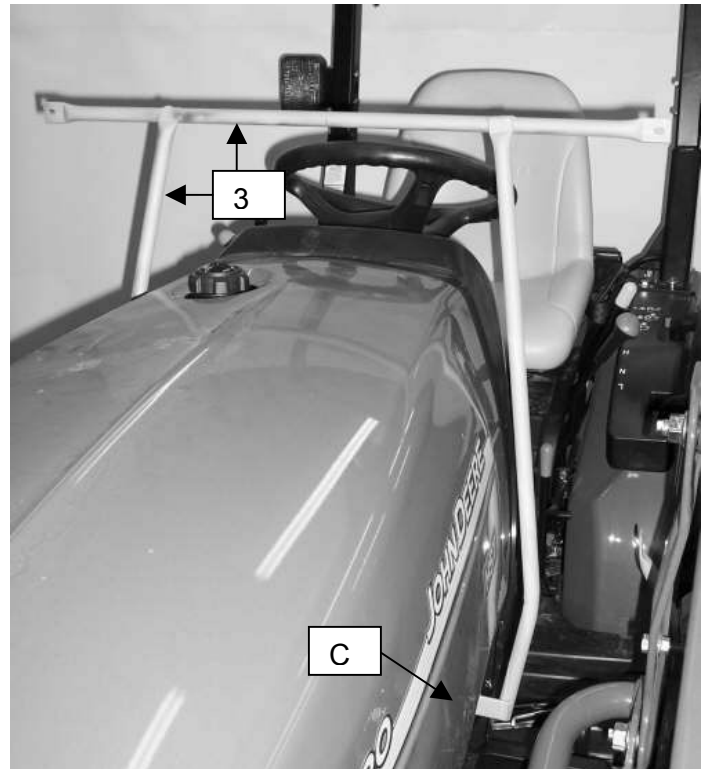


Figure 4

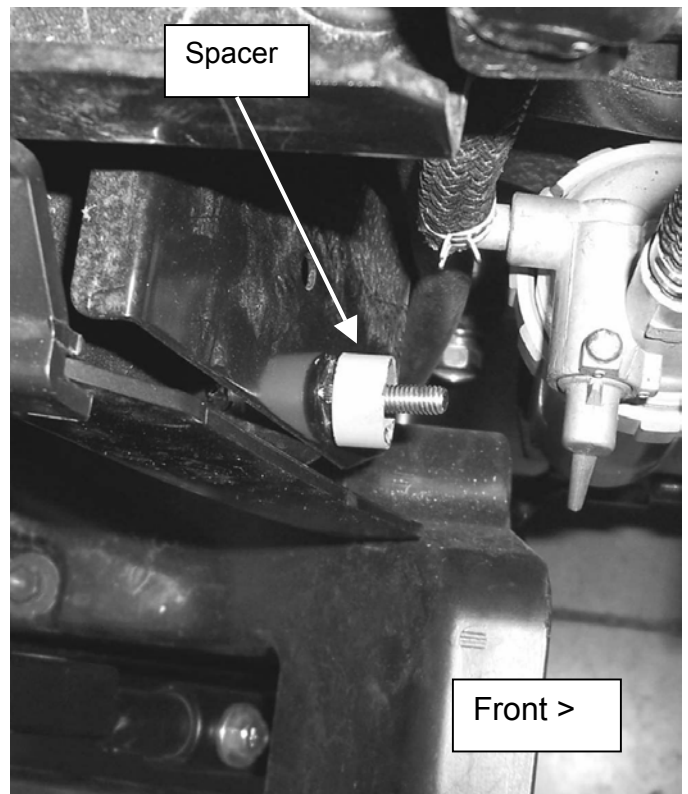


Figure 4A

Step 5; See Figure 5:

Install Front Posts (4) and right & left Top Frame Braces (5 & 6).

A. Insert a 1/4" x 3/4" bolt forward through the tab on the post, the end of the front panel frame and then the lower end of the top frame brace. Add a nut. Do not tighten at this time.

B. Insert a bolt outwards through the lower hole in the foot and the post. Add a nut do not tighten at this time.

C. Repeat on left side of tractor.

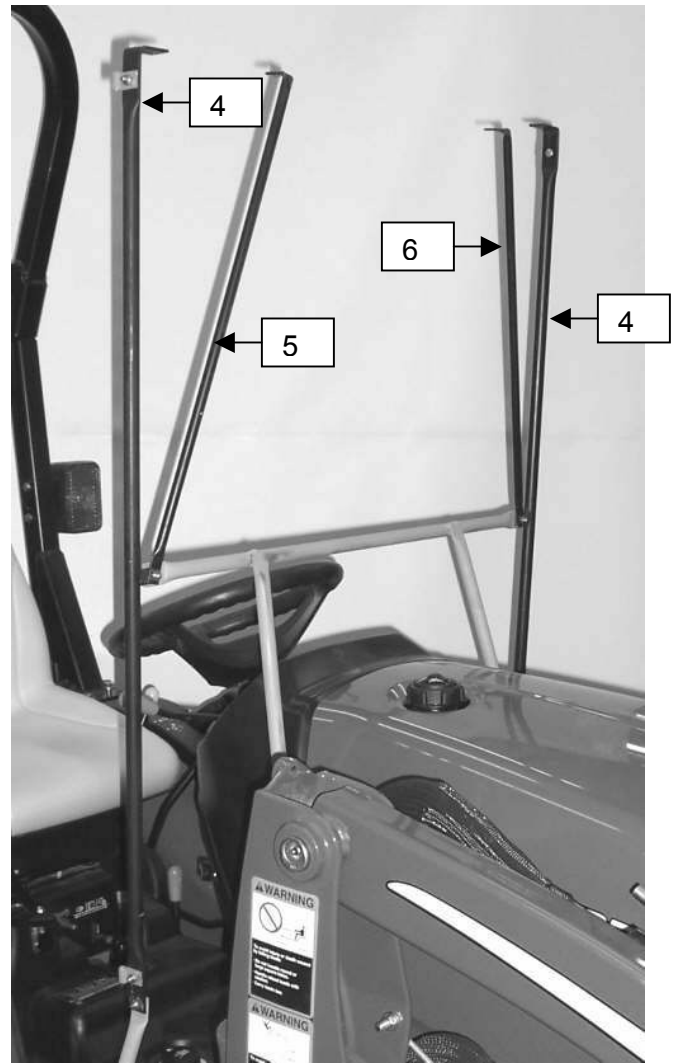


Figure 5

Step 6; See Figure 6:

Install right and left Rear Brackets (7 & 8)

A. Remove the bolt at reference D. Place the right Rear Bracket over the hole.

B. Replace bolt and tighten keeping the Bracket in position as shown.

C. Repeat on the left side with left Rear Bracket.

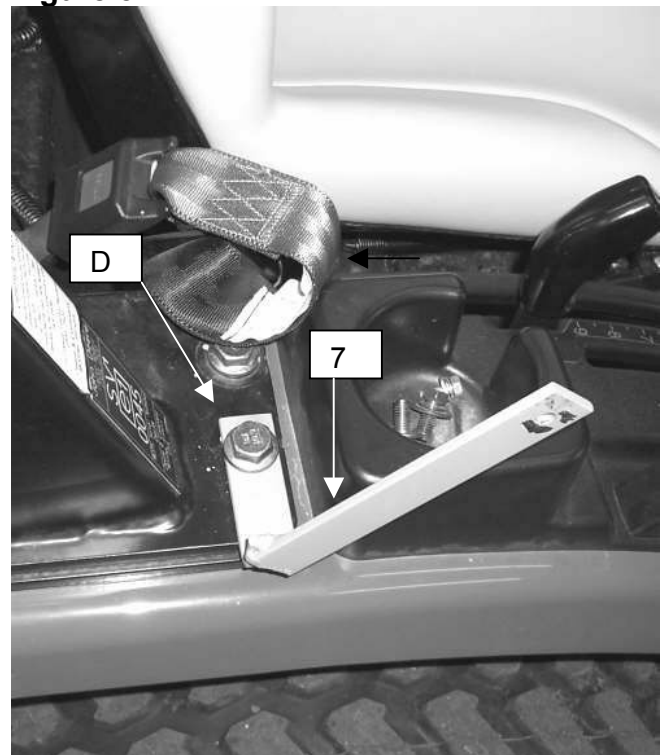


Figure 6

Step 7; See Figure 7:

Install right and left Rear Posts (9 & 10) and right and left Boxing Posts (11 & 12).

Note: When Rear posts are properly installed, latch plates will be to the front with the notch to the outside of the enclosure.

A. Insert a 1/4" x 3/4" bolt outwards through the right Boxing Post, Rear Bracket and then the Rear Post. Add a nut. Tighten enough to keep the parts upright.

B. Repeat step 7A on the left side with left Posts.

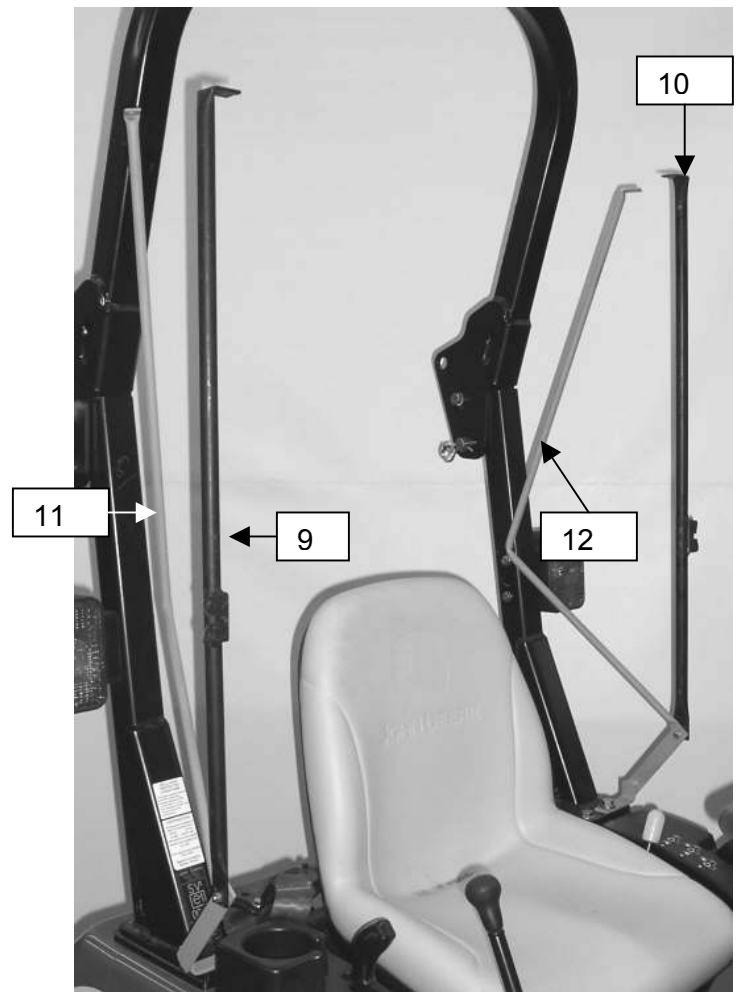


Figure 7

Step 8; See Figure 8:

Install ROPS Bracket RH & LH (13 & 14).

A. Place the right ROPS Bracket over the ROPS as shown. (Right bracket will point right.) Insert a 1/4" x 2 3/4" bolt through the clamp. Add a nut. Do not tighten.

B. Repeat step 8A on the left side with left ROPS bracket.

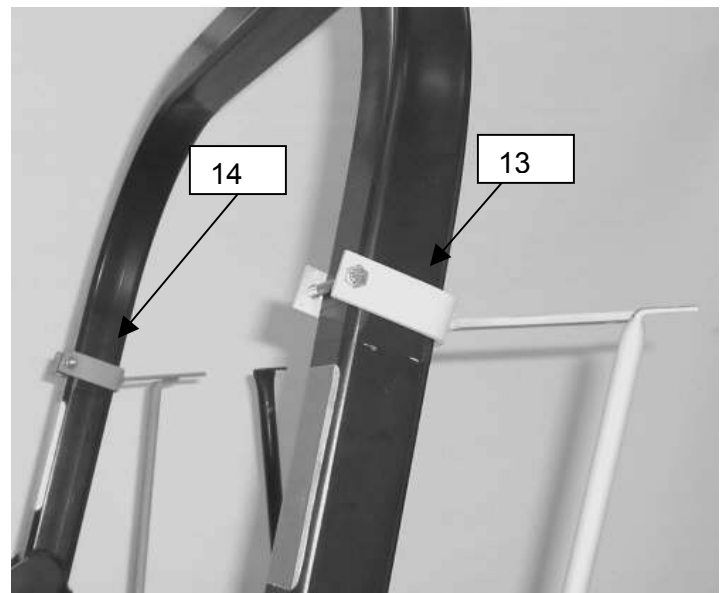


Figure 8

Step 9; See Figure 9:
Install Top Frame (15)

- A.** Place the top frame onto the bent ends of the Posts, ROPS Bracket and Top Frame Braces.
- B.** Insert six bolts up through the Rear Posts, the Front Posts and the Top Frame Braces. Add nuts. Do not tighten.
- C.** Insert two 1/4" x 3/4" bolts up through the Rear Boxing Posts, ROPS Bracket and Top Frame corner tabs. Add nuts. Do not tighten at this time.

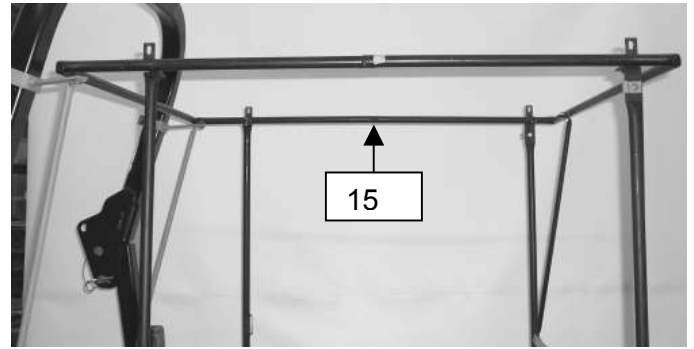


Figure 9

Step 10; See Figure 10:
Install the Doors for frame / door alignment.

- A.** Follow the instructions in the Door Hardware Package to install the Door Bottoms and the Door Latches.
- B.** Install, close and latch both Doors.
- C.** Tighten all bolts from previous steps at this time.
- D.** Remove the doors by lifting the door up and out of the bottom hinge then lowering out of the top hinge.
- E.** Place a plastic protector over the bent ends of each rear post.



Figure 10

NOTE: If a snow blower with a remote chute deflector kit is used, follow step 11.

Step 11; See Figure 11:

Install Chute Deflector Bracket (23)

A. Place the 3/4" U clamp open end to the rear on the left Front Panel Frame leg. Insert a 1/4" x 1 1/2" bolt through the clamp and the bracket. Add a lock nut. Do not tighten.

B. See step 12 E for tightening.

Step 12; See Figure 12 & 12A:

Install Windshield (16) and Front Panel Vinyl (17).

A. Place the Windshield and Front Panel Vinyl face up on a clean flat surface. Press the hook and loop fastener together.

B. Lay the rod sewn into the top of the windshield over the top frame. Close the snap flaps around the corners of the top frame.

C. Secure the ties to the cross bar and close the snap flaps around the posts.

D. Hook the springs under the step plates.

E. Install deflector handle into bracket. Align Chute Deflector Bracket from step 11 with opening in the Front Panel Vinyl and tighten the bolt.

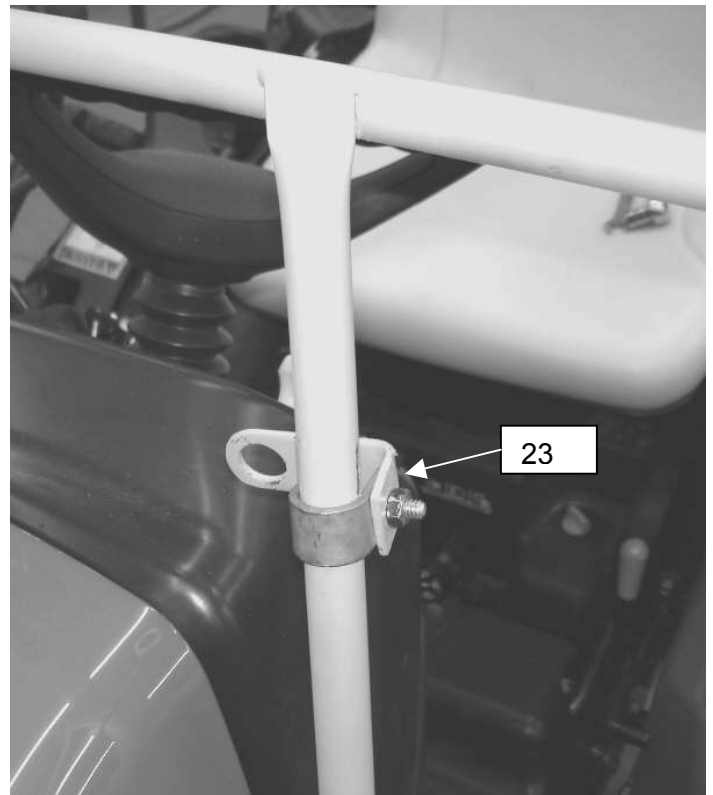


Figure 11



Figure 12 A



Figure 12

Step 13; See Figure 13:
Install Rear Curtain (18).

- A.** Close the snap flaps around the top frame at the back and corners.
- B.** Close the snap flaps over the rear posts and brackets.



Figure 13

Step 14; See Figure 14:

Install Doors and Top (24).

- A.** Install doors and connect the hook and loop fastener strips on the lower door & front panel.
- B.** Make sure that the rod sewn into the windshield is lying over the top frame. Place the top over the top frame.
- C.** Place four ¼" flat washers over each of four bolts. Insert bolts inwards, add locknuts and tighten.



Figure 14



Optional Cab Accessories:

#10120 Safety Glass Windshield

#10122 Electric Wiper

9855 Flashing Amber Caution Light

#11133 Rear View Mirror, R or L Mount

#11560 Work Light Kit



ORIGINAL
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