

Original

TRACTOR CABS



YESTERDAY



TODAY

CAB #12168

for Massey Ferguson GC 1723E, GC1725M

PARTS LIST – ASSEMBLY INSTRUCTIONS

IMPORTANT !

READ THIS MANUAL CAREFULLY AND KEEP FOR FUTURE REFERENCE

CAUTION !

REMOVE THE VINYL PANELS FOR TRANSPORT IN AN OPEN TRUCK OR TRAILER

⚠ WARNING ⚠

THIS CAB WILL NOT PROTECT OPERATOR FROM INJURIES CAUSED BY ROLLOVER, COLLISION, OR OTHER ACCIDENTS



Go to our YouTube Channel and watch the Installation Video.

LIMITED WARRANTY SNOW REMOVAL EQUIPMENT CABS

COVERED BY WARRANTY

ORIGINAL TRACTOR CAB CO., INC., (the "Company") warrants to the owner that each new product listed below is merchantable and free of defects in workmanship and material.

During the warranty period, the dealer from whom the product was bought, or the Company, will provide, free of charge, parts and the shipping costs of parts necessary to correct any defect in workmanship and material.

WARRANTY PERIOD

The company products listed below are warranted for the stated period from the date of the original purchase:

- | | |
|--|--------|
| 1. Cabs for tractors and snow removal equipment | 1 Year |
| 2. Company manufactured accessories for above cabs | 1 Year |
| 3. Sunshades for lawn and garden tractors | 1 Year |
| 4. Repair parts | 1 Year |

OWNER'S RESPONSIBILITIES

The owner of a new Company manufactured product must do the following to qualify for warranty service :

1. Retain the original invoice or other proof of purchase to avoid unnecessary difficulties in determining eligibility for warranty work.
2. Notify the dealer from whom the product was bought, or the company, as soon as possible after discovery of a possible defect, and provide proof of original purchase.
To notify the company write to: Original Tractor Cab Co., Inc., P.O. Box 97, Arlington, IN 46104.
3. the owner may , upon notification by the Company, be required to return the defective part, or parts, to the Company for inspection and warranty service.

NOT COVERED BY WARRANTY

The following are not covered by this warranty:

1. Transportation charges to and from servicing dealer or the Company;
2. New products that have been subject to misuse, negligence or accident, or have been altered or repaired in a manner not authorized by the company;
3. Windshield wipers, lights, or accessories that are warranted separately by their respective manufacturers, except Company agrees to make available to the owner whatever warranty benefits may be made available to the Company by the manufacturers.

All implied warranties, except to the extent prohibited by any applicable law, shall have no greater duration than the warranty period for the applicable product, some states do not allow limitation on how long an implied warranty lasts, so the above limitation may not apply to you.

The Company's liability arising out of warranties representation, instructions, or defects from any abuse, shall be limited exclusively to repair or replacing parts under the condition in the warranty, and in no event will Company be liable for incidental or consequential damages. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

This warranty gives you specific legal rights, and you may also have rights that vary from state to state.



WARNING

This cab is designed to provide foul weather protection only. It does not provide protection from noise, exhaust fumes, chemicals or injury from collision, or other accidents.

1. Do not operate machine in confined areas without proper ventilation.
2. Thoroughly check area of operation before using machine.
3. The cab adds height to the machine. Low tree limbs and other overhead structures that did not interfere with the operation of the machine before, may now be obstacles.
4. Always wear hearing protection when operating loud equipment.

MAINTENANCE INSTRUCTIONS

Periodically check all bolts to see that they are tight. If bolts become loose, failure of cab parts may occur.

Door latches and hinges should be lubricated with light machine oil for proper operation.

**DO NOT CLEAN THE CLEAR PLASTIC WINDOWS WHEN THE PLASTIC IS DRY.
THE CLEAR PLASTIC WILL SCRATCH.**

Avoid contact with plastic windows. Keep plastic windows clean by washing them with clear running water and rubbing with your bare hands, only. The use of a rag, sponge or brush will scratch the plastic. Liquid soap may also be used for window cleaning. During freezing weather, an automotive windshield washer solvent may be used.

Use liquid soap and water to clean colored vinyl portions. Scrubbing with a brush or rag is also permitted on the colored vinyl portions.

STORAGE INSTRUCTIONS

Prior to storage clean the windows and colored vinyl parts with a mild automotive detergent, rinse with clean water and allow to thoroughly dry, Store cab in a clean dry place out of direct sunlight. Avoid folding plastic windows.

INSTALLATION

READ THIS MANUAL COMPLETELY BEFORE BEGINNING INSTALLATION.

The right side of the machine is determined from the operators seated position.

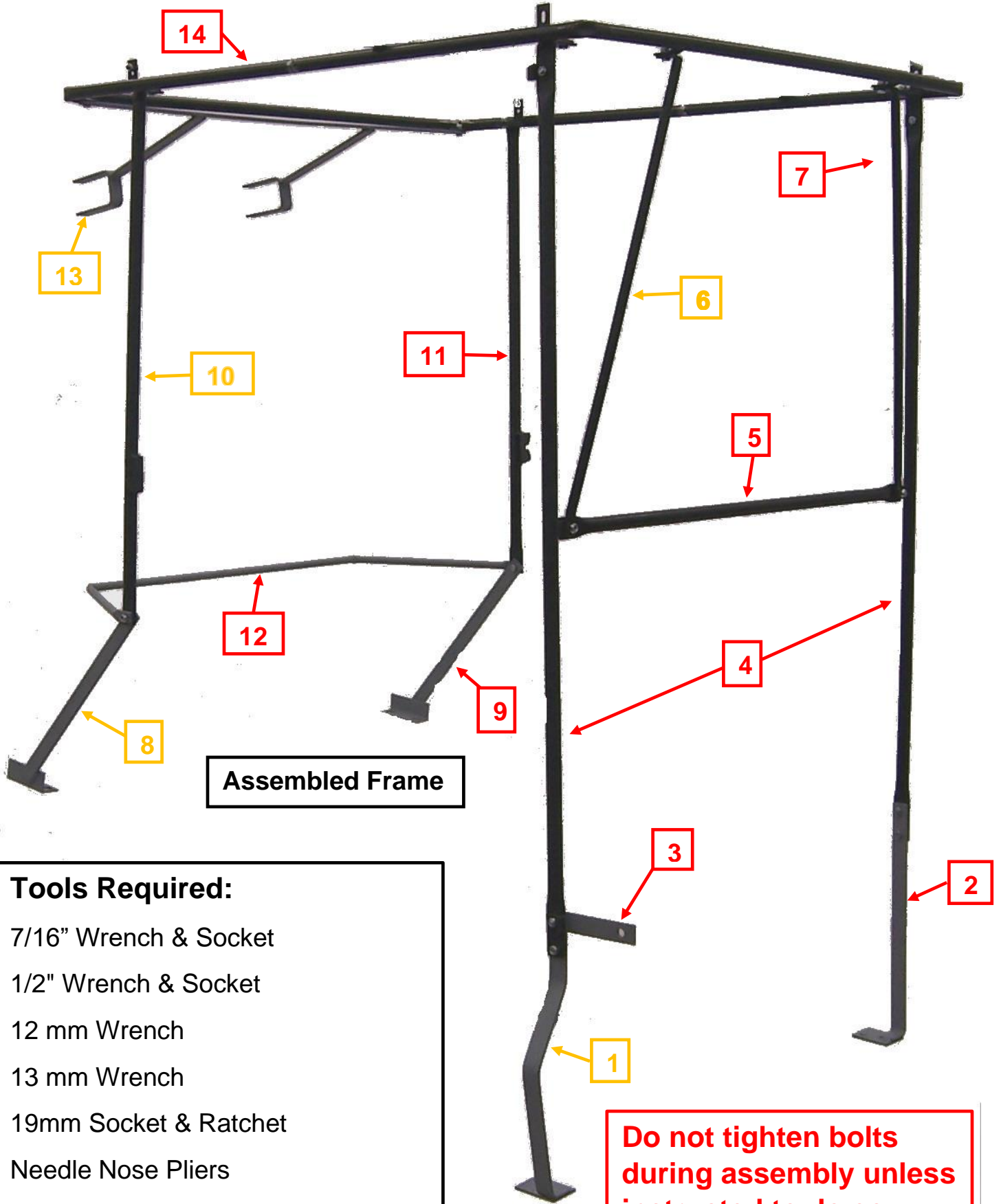
Do not tighten bolts during assembly unless instructed to do so.

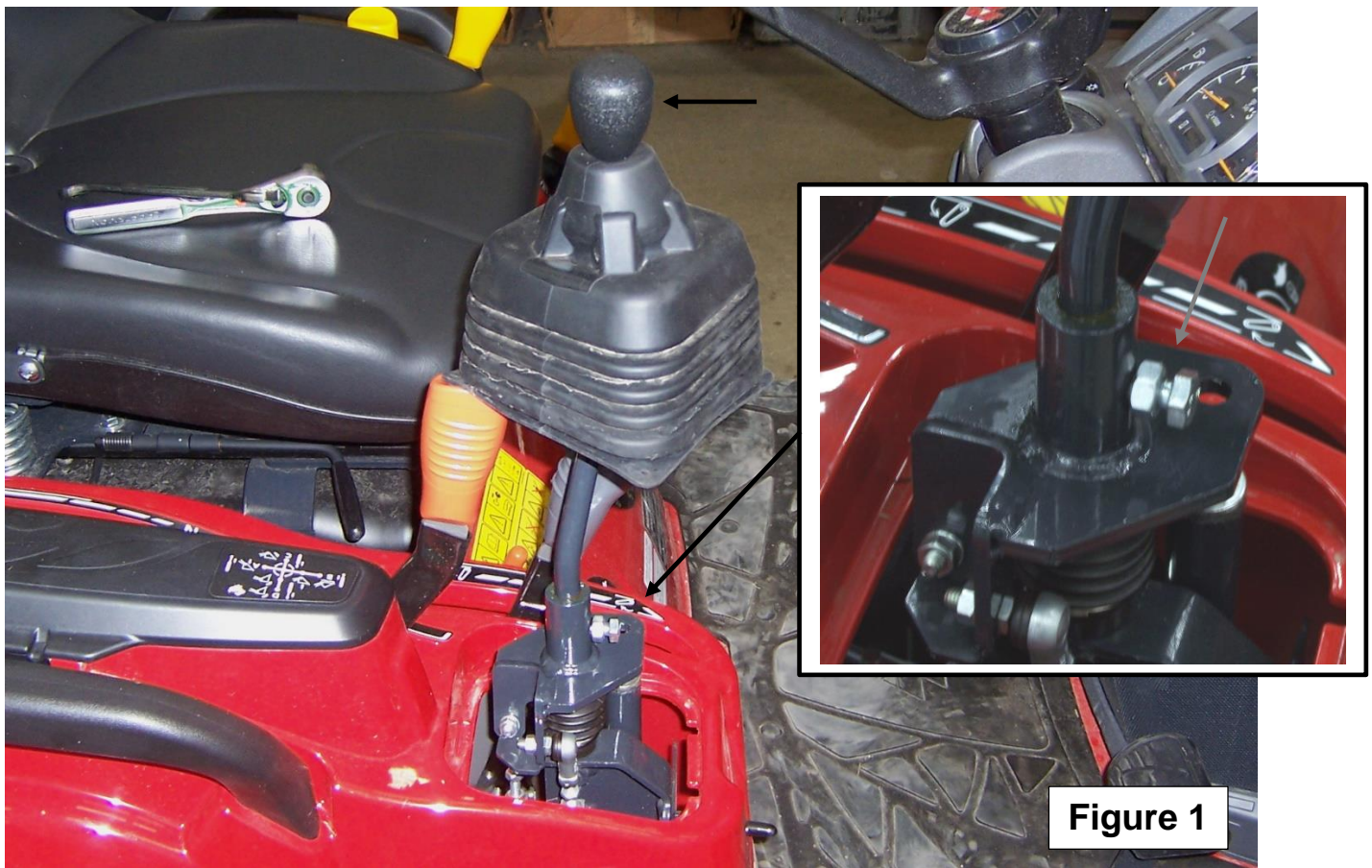
Park tractor on level ground, lower attachments to ground, remove start key.

Carton Contents
Cab #12168 for Massey Ferguson GC 1723E, GC1725M

PART #	KEY #	QTY	DESCRIPTION
12169	1	1	Foot, RH
12170	2	1	Foot, LH
12171	3	1	Foot Brace
10926	4	2	Front Post
10010	5	1	Front Cross Bar
10002	6	1	Top Frame Brace, RH
10003	7	1	Top Frame Brace, LH
12172	8	1	Rear Post Bracket, RH
12173	9	1	Rear Post Bracket, LH
40062	10	1	Rear Post, RH
40063	11	1	Rear Post, LH
12174	12	1	Rear Curtain Support
12175	13	1	ROPS Bracket
10001	14	1	Top Frame
10749-B	15	1	Windshield
12176-B	16	1	Front Panel Vinyl
12177-B	17	1	Rear Curtain
12178-B	18	1	Door, RH
12179	19	1	Door Bottom, RH
12180-B	20	1	Door, LH
12181	21	1	Door Bottom, LH
10000	22	1	Plastic Top
9820		1	Door Hardware Package
12182		1	Hardware Package

Use the Assembled Frame Illustration and the Parts List to identify the Parts.





Step 1; See Figure 1:

Reposition the loader control lever.

- A.** From under the fender pull the bottom of the rubber boot over its retaining pins and lift the rubber boot up out of the way.
- B.** Remove the bolt in the base of the lever and turn the lever so that it is leaning inward. Make sure that the lever does not interfere with any of the other levers.
- C.** Replace factory bolt with the **M8 nut** on the **M8 x 16mm bolt** and thread it into the hole. Tighten the bolt and then the nut. Replace the boot.

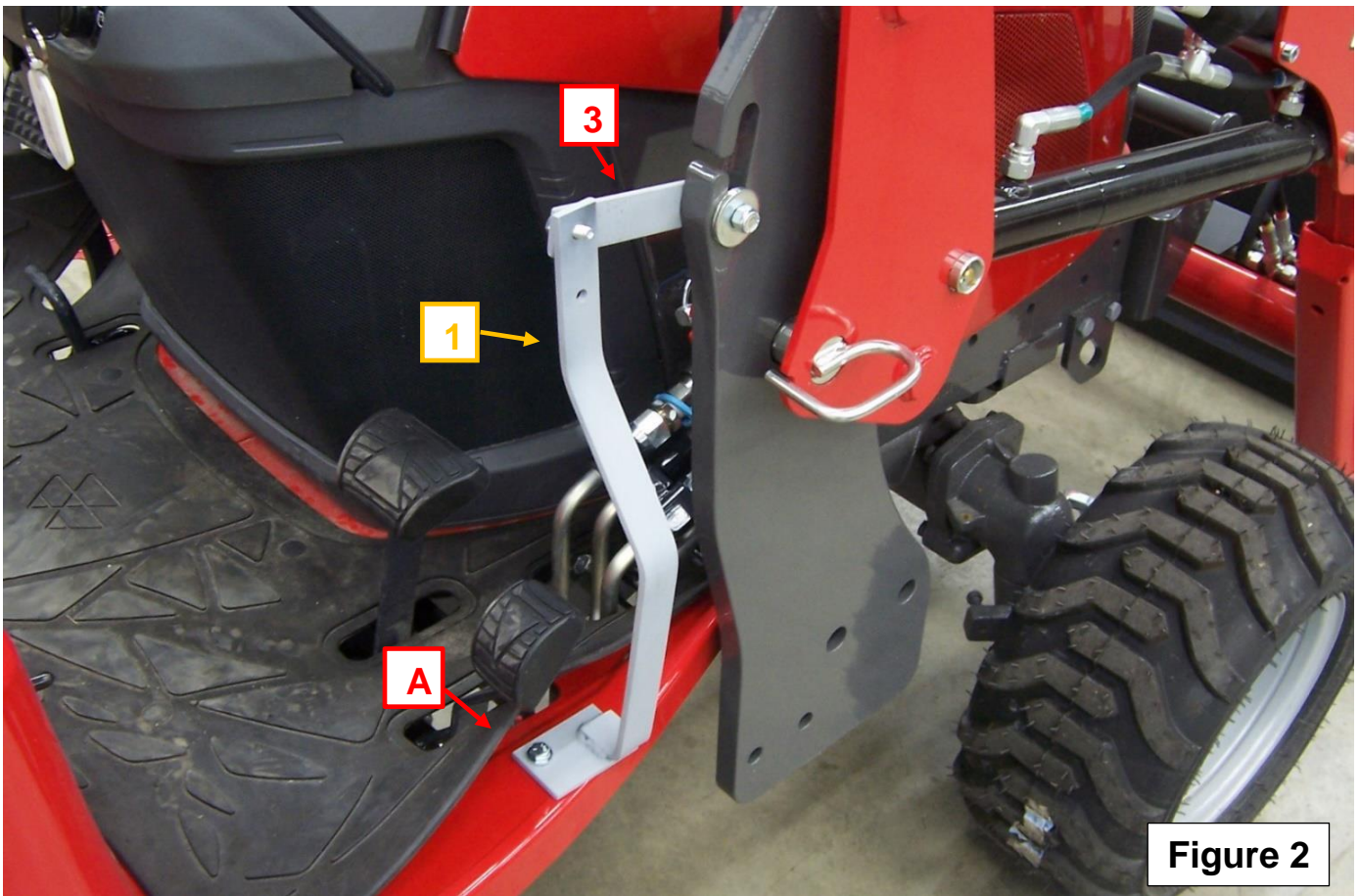


Figure 2

Step 2; See Figure 2:

Install the right & left Foot (1 & 2) and the Foot Brace (3).

A. Remove the plastic button at Reference A. Lift the floor mat out of the way.

B. Place the Foot in position. Insert a **1/4"-20 x 3/4" Bolt** with **1/4" flat washer** down through the holes. Add a **1/4" locknut**. Do not tighten at this time.

C. Place the Foot Brace on the inside of the loader bracket and the right foot. Insert a **5/16" x 1 1/2" bolt** outward through the Brace and slot in the loader bracket. Add the **5/16" x 1 1/4" x 3/16" Thick Fender Washer and 5/16" Lock Nut**. Do not tighten at this time.

D. Repeat the above steps on the left side. (left side does not have a foot brace)

Foot Brace Part #3 is only used on early loader models.

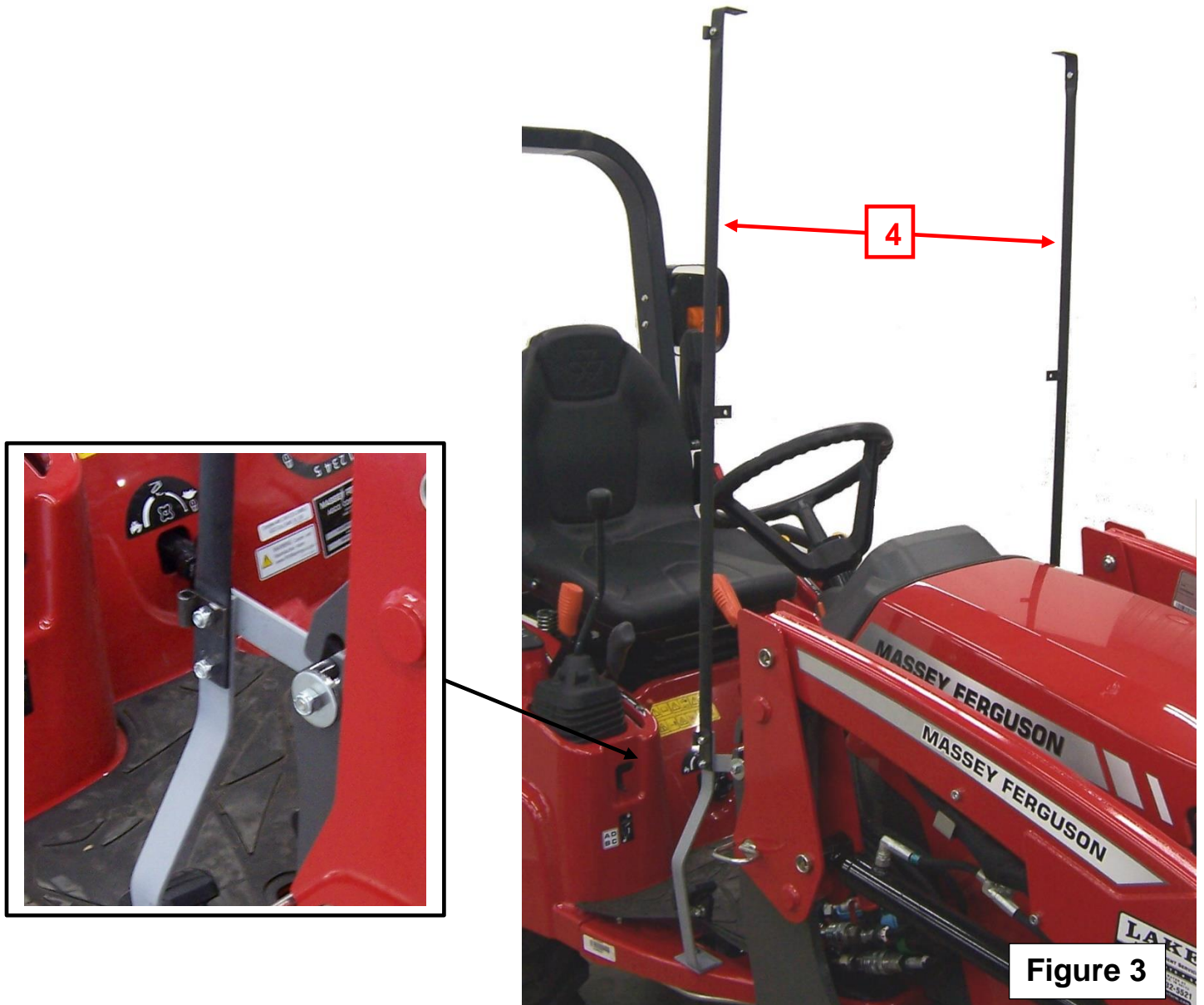
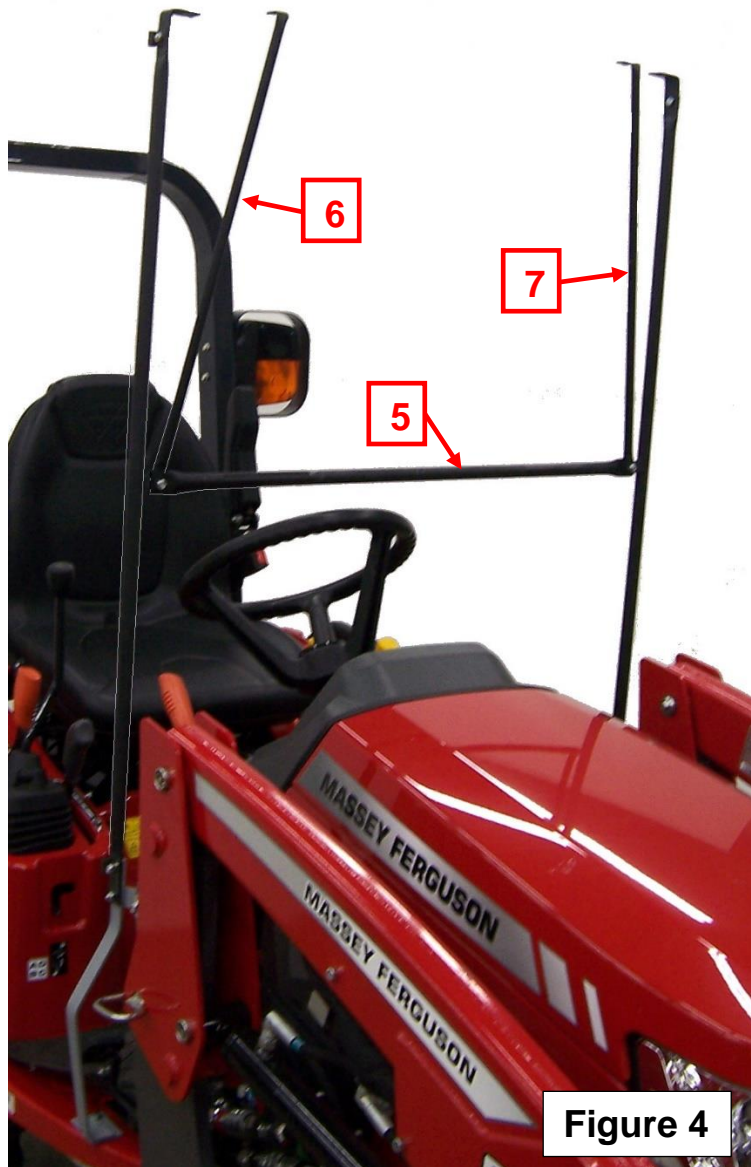


Figure 3

Step 3; See Figure 3:
Install Front Posts (4).

- A. Insert a **1/4" x 5/8" bolt** outwards through the lower hole in the foot and the lower hole in the post. Add a **1/4" locknut** do not tighten at this time.
- B. Insert a **1/4" x 1" bolt** outwards through the Foot Brace, the upper hole in the foot, and the post. Place a hinge from the door hardware package over the bolt and add a **1/4" locknut**. Do not tighten at this time.
- C. Repeat on left side of tractor using a **1/4" x 3/4" bolt** in the upper hole.



Step 4; See Figure 4:

Install Top Frame Braces (6 & 7) and Front Panel Cross Bar (5).

Note: If you are installing the optional safety glass windshield omit Top Frame Braces.

Note: Bent ends of Top Frame Braces will point rearwards and lay flat when properly installed.

A. Insert a **1/4" x 3/4" bolt** forward through the tab on the post, the end of the Front Panel Cross Bar and then the lower end of the right Top Frame Brace. Add a **1/4" locknut**. Tighten just enough to hold the brace up.

B. Repeat on left side of tractor.



Figure 5

Step 5; See Figure 5:

Install right and left Rear Post Brackets (8 & 9).

- A. Remove the bolts at Reference B. Place the right Rear Post Bracket over the holes.
- B. Replace the bolts down through the holes. Do not tighten at this time.
- C. Repeat on the left side with left Rear Bracket.

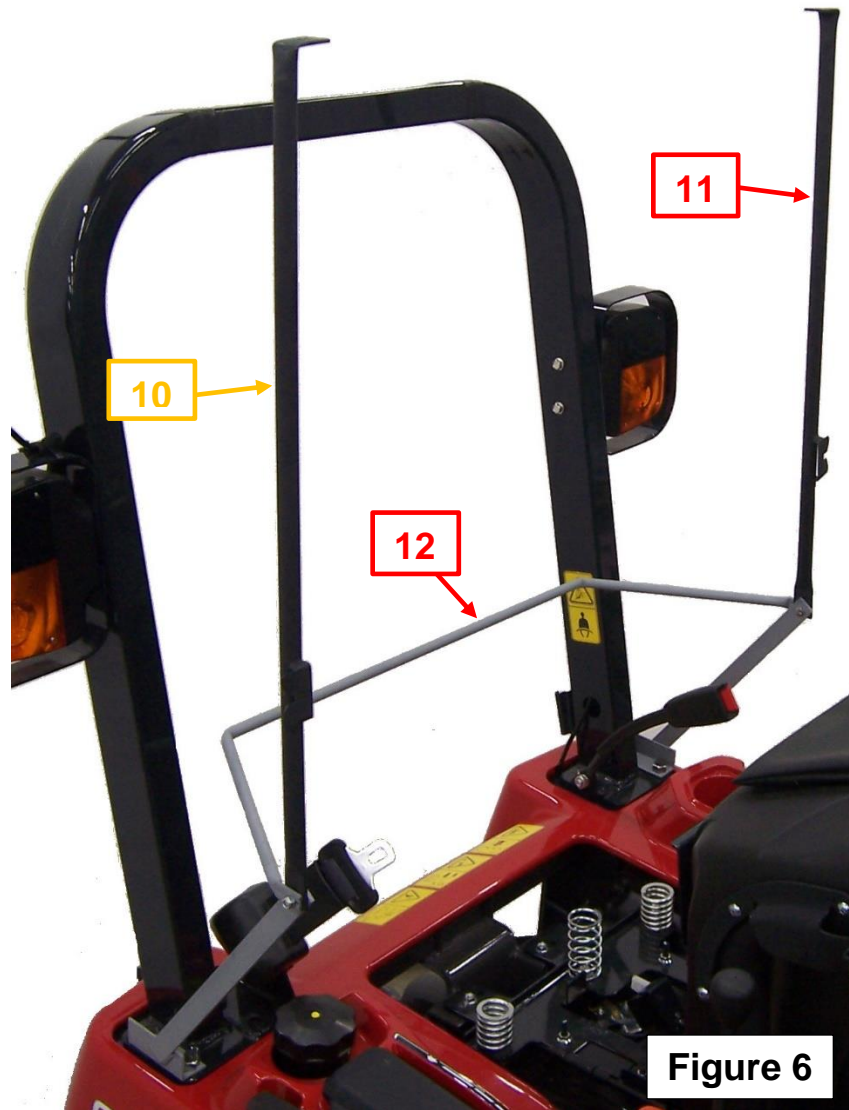


Figure 6

Step 6; See Figure 6:

Install **right** and left Rear Posts (**10 & 11**) and Rear Curtain Support (**12**).

NOTE: When Rear posts are properly installed, latch plates will be to the front with the notch to the outside of the enclosure.

- A.** Insert a **1/4" x 3/4" bolt** outwards through the right Rear Bracket, the Rear Post and then the end of the Rear Curtain Support. Add a **1/4" locknut**. Tighten enough to keep the parts upright.
- B.** Repeat on the left side with left Post.



Step 7; See Figure 7:
Install the ROPS Bracket **(13)**.

A. Place the ROPS Bracket onto the ROPS Bar as shown. Insert two **1/4"-20 x 2 1/2" Bolts** down through the clamp holes and add **1/4" locknuts**.

B. Do not tighten at this time.

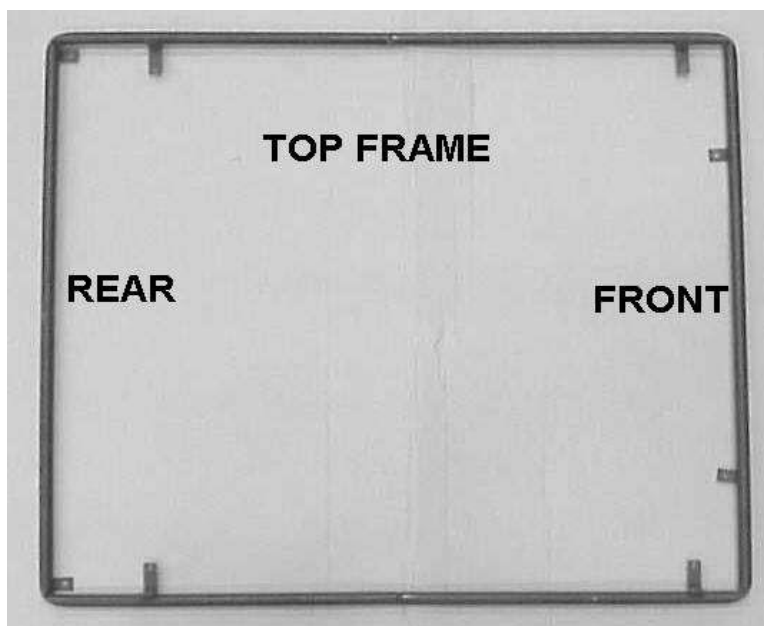


Figure 8

Step 8; See Figure 8:
Install the Top Frame (14).

NOTE: The front of the Top Frame has the “L” tabs located closest to the corners.

- A. Place the top frame onto the bent ends of the Posts, ROPS Bracket and Top Frame Braces.
- B. Insert eight **1/4” x 5/8” bolts** up through the ROPS Bracket, Rear Posts, the Front Posts and the Top Frame Braces. Add **1/4” locknuts**. Do not tighten.





Step 9; See Figure 9:

Install the Doors for frame / door alignment.

- A.** Follow the instructions in the Door Hardware Package to install the Door Bottoms, Door Latches and the top two Door Hinges.
- B.** Install, close and latch both Doors.
- C.** Tighten all bolts from previous steps at this time. Tighten ROPS bolts to proper torque specifications.
- D.** Remove the doors by lifting the door up and out of the bottom hinge then lowering out of the top hinge.

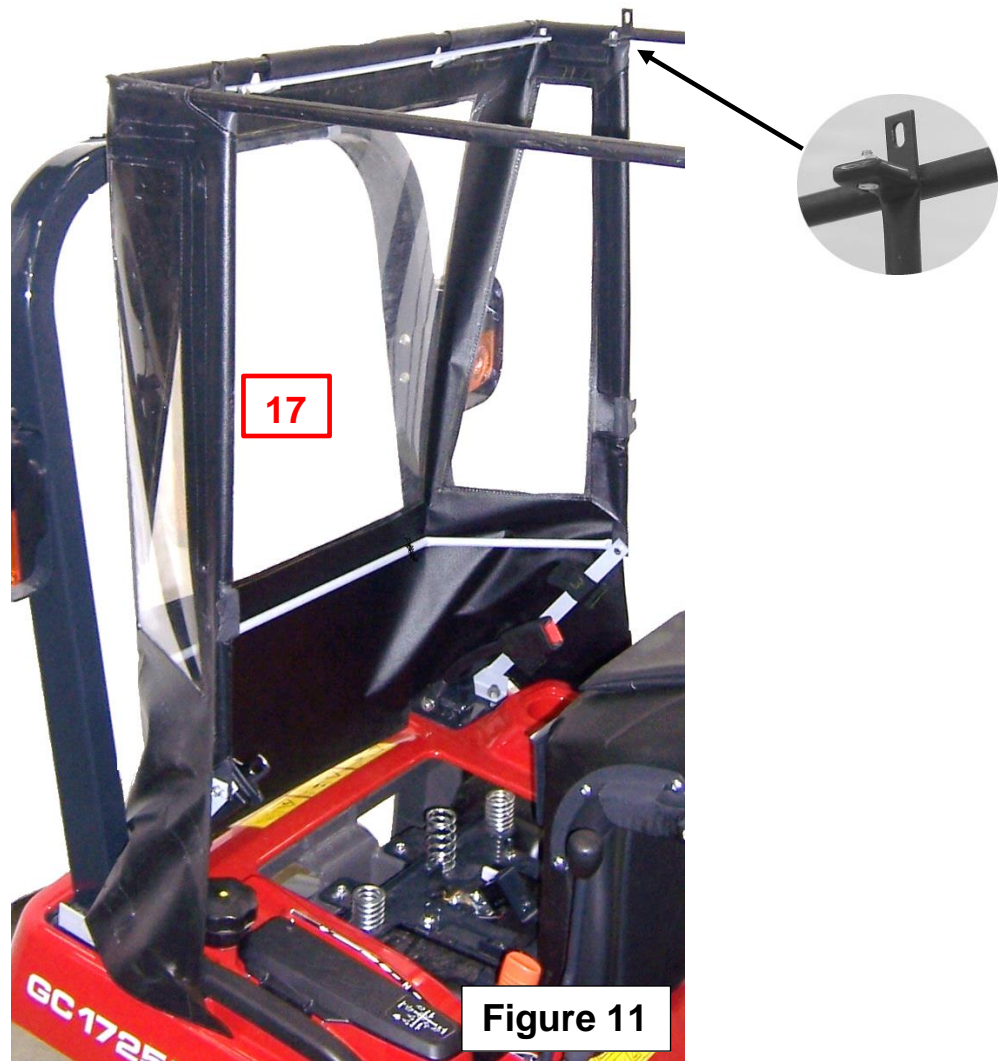


Step 10; See Figure 10 A, B, & C:
Install Windshield (15) and Front Panel Vinyl (16).

NOTE: If you are installing the optional glass windshield refer to the instructions for attaching the Velcro® strip to the Front Panel Vinyl.

- A.** Place the Windshield and Front Panel Vinyl face up on a clean flat surface. Press the Velcro® together.
- B.** Lay the rod sewn into the top of the windshield over the top frame. Close the Velcro® flaps around the corners of the top frame.
- C.** Secure the ties to the cross bar and close the Velcro® flaps around the posts.
- D.** Hook the springs under the step plates being careful to avoid moving parts.





Step 11; See Figures 11:
Install Rear Curtain (17).

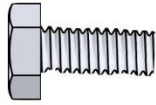
- A. Place the Rear Curtain between the cab frame and ROPS. Close the Velcro® flaps around the Top Frame at the back and sides.
- B. Close the Velcro® flaps around the Rear Posts and Secure the ties to the Rear Curtain Support.
- C. Close the Velcro® flaps around the Rear Posts and Rear Bracket and Handles.
- D. Place a **Notched Plastic Cover** over the Rear Post / Top Frame tabs.



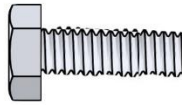
Step 12; See Figure 12:
Install Doors and Top **(22)**.

- A.** Make sure that the rod sewn into the windshield is lying over the top frame. (Plastic Windshield only) Place the top over the top frame.
- B.** Place four **1/4" flat washers** over each of four **1/4" x 5/8"** bolts. Insert bolts inwards through the top and top frame, add **1/4" locknut** and tighten.
- C.** Reinstall the doors per the instructions in the door hardware package. Connect the Velcro[®] strips on the lower door & front panel.

12182		1	Hardware Package (Contents Listed Below)
786		14	1/4"-20 x 5/8" Bolt
788		7	1/4"-20 x 3/4" Bolt
9421		1	1/4"-20 x 1" Bolt
931		2	1/4"-20 x 2 1/2" Bolt
60217		24	1/4"-20 Locknut
1514		6	1/4" Flat Washer
2187		1	5/16-18 x 1 1/2" Bolt
60470		1	5/16-18 Locknut
60246		1	5/16" x 1 1/4" x 3/16" Thick Fender Washer
9837		1	M8-1.25 x 16mm Bolt
4901		1	M8-1.25 Nut
4902		2	Notched Plastic Cover



1/4"-20 x 5/8"



1/4"-20 x 3/4"



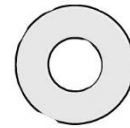
1/4"-20 x 1"



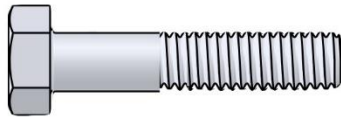
1/4-20x 2 1/2



1/4-20



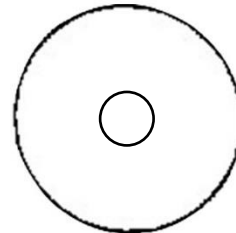
1/4 flat washer



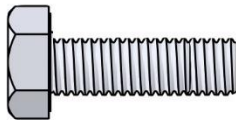
5/16-18 x 1 1/2



5/16-18



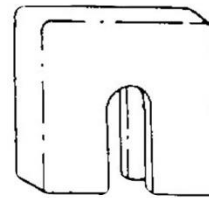
5/16 x 1 1/4 x 3/16
Thick Fender Washer



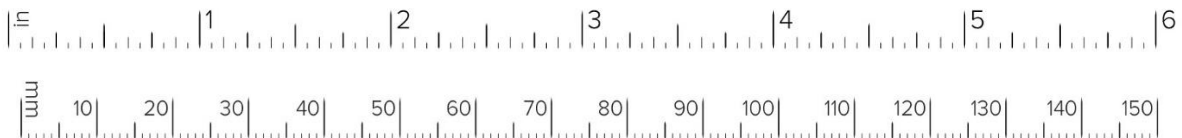
8mm 1.25x16mm



8mm



Notched Plastic Cover





Install Video

Optional Cab Accessories:

#10120 Safety Glass Windshield

#10122 Electric Wiper

#12188 Low Profile LED Strobe Light

#11133 Rear View Mirror, R or L Mount

#12142 Front LED Work Light Kit

#12143 Rear LED Work Light Kit



OTC Website



The Cab warranty also covers the accessories.

For Replacement Parts and Accessories Contact:

Original Tractor Cab Co., Inc.

P.O. Box 97 6849 W. Front St.

Arlington, IN 46104

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